

base addition/chloride removal

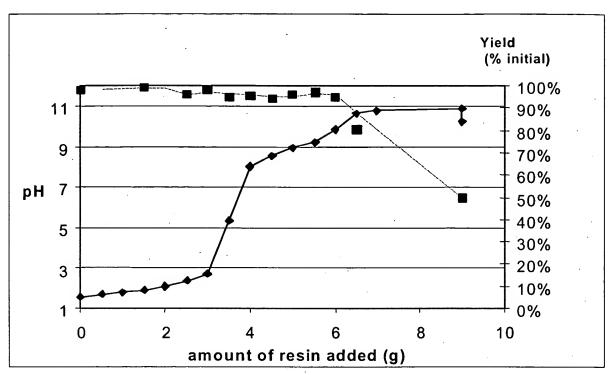


FIG. 2

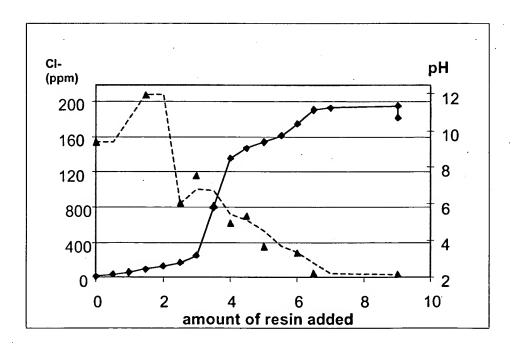


FIG. 3

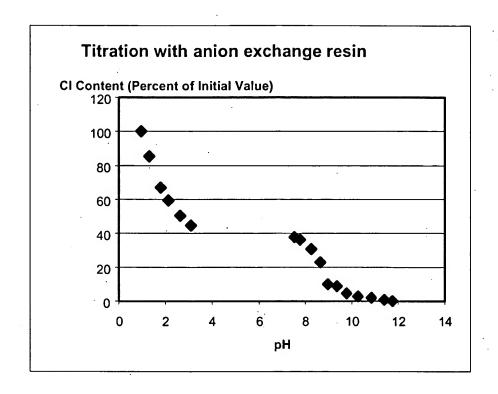


FIG. 4

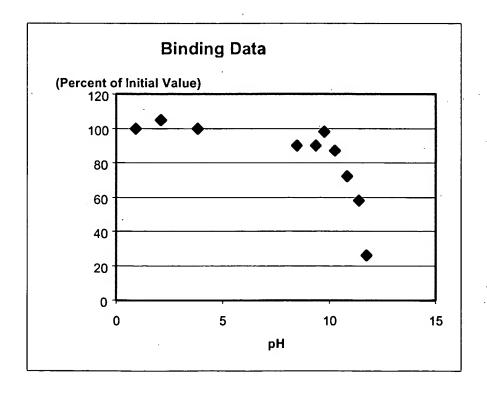


FIG. 5

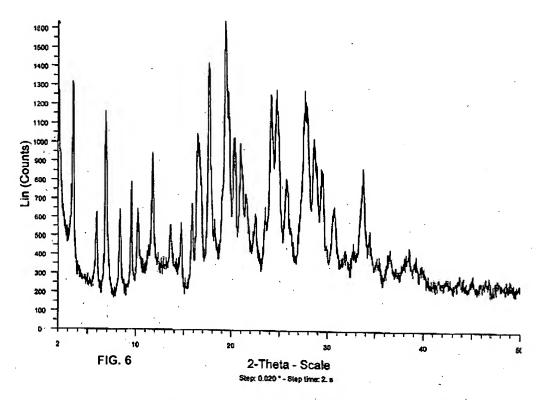


FIG. 6 X-ray powder defraction of Example 2

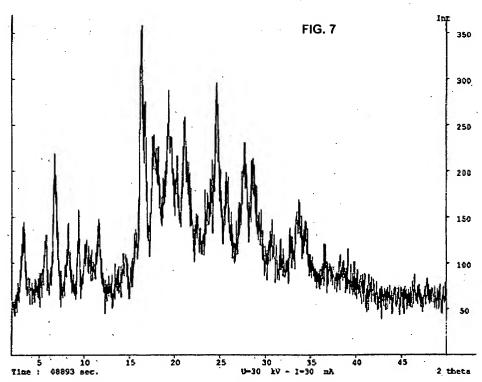


FIG. 7 X-ray powder diffraction of Example 11

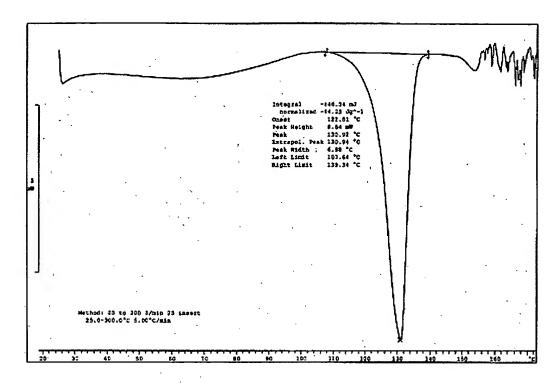
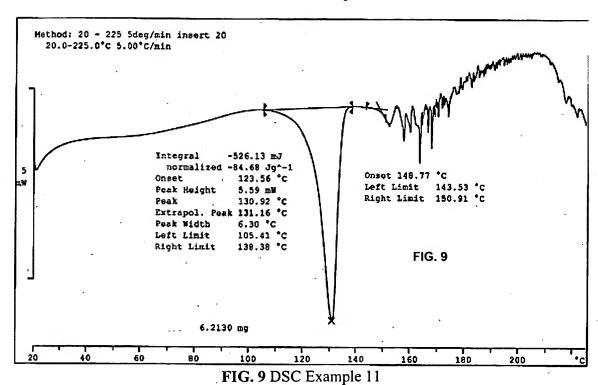
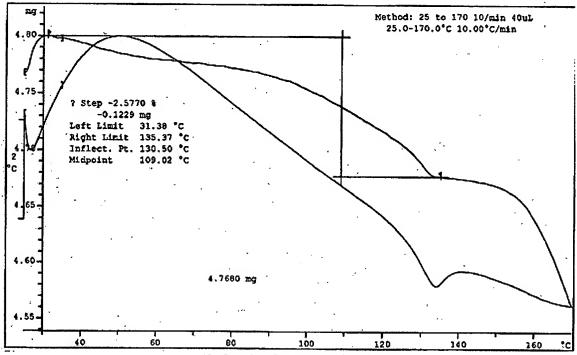
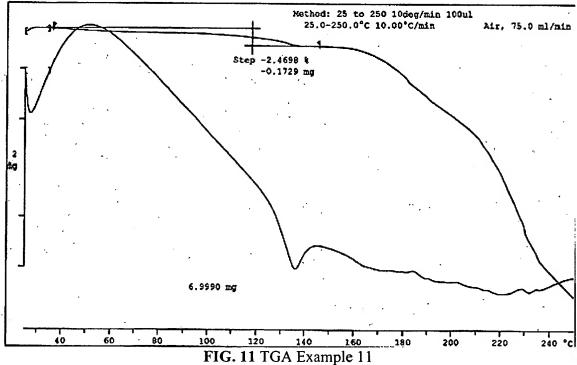


FIG. 8 DSC Example 12









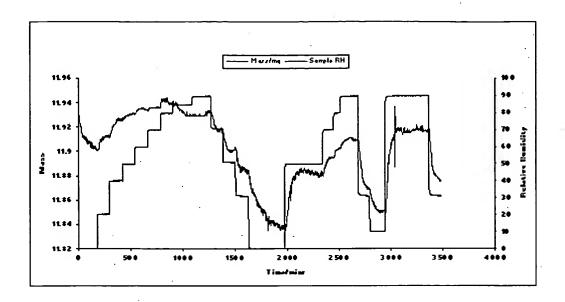


FIG. 12 DVS

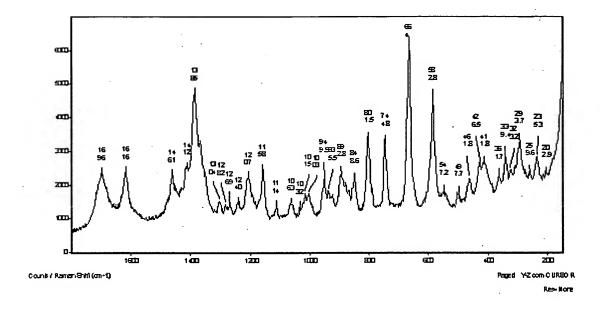


FIG. 13 Raman spectrum of S-[2-[(1-Iminoethyl)amino]ethyl]-2-methyl-L-cysteine maleate